

Date: Monday, 14/04/2008 1:07:52 PM  
User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: SPACER		
<b>Job Number</b>	: 38594					
<b>Estimate Number</b>	: 12489					
<b>P.O. Number</b>	:			<b>Part Number</b>	: D35321	
<b>This Issue</b>	: 14/04/2008		<b>S.O. No.</b>	: D3532 REV.A		
<b>Prsht Rev.</b>	: NC			<b>Project Number</b>	: N/A	
<b>First Issue</b>	: / /		<b>Type</b>	: MACHINED PARTS		
<b>Previous Run</b>	: 38161			<b>Drawing Revision</b>	: REV.A	
<b>Written By</b>	:			<b>Matiéral</b>	:	
<b>Checked &amp; Approved By</b>	: JLD 08-4-14			<b>Due Date</b>	: 22/04/2008	
<b>Comment</b>	: Est Rev:A New Issue 06-07-12 EC			<b>Qty:</b>	40	<b>Um:</b> Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0750	Delrin Round Bar 0.75"
		<b>Comment:</b> Qty.: 0.0326 f(s)/Unit Total : 1.3020 f(s) Delrin round bar 0.750 dia. (MDELRINR0750)
		Batch: MK5750 x 30pcs      M105060x29 ps J.F. 08/04/29
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		<b>Comment:</b> HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA643 & DWG D3532 , FOLIO REV: AA DWG REV: A
		2-DEBURR AS REQUIRED
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		<b>Comment:</b> SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: 108

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services Drawing Name: SPACER

Job Number: 38594

Part Number: D35321

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE



08/05/05 A

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38594
Description: Spacer	Part Number:	D3532-1
Inspection Dwg: D3532	Rev: A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

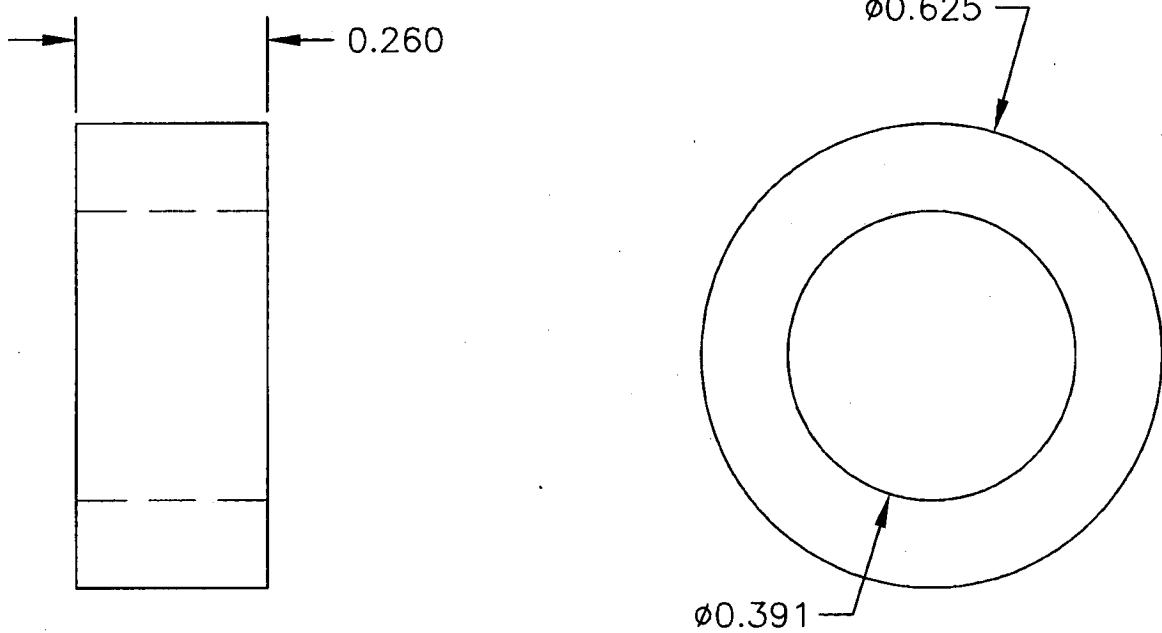
## X First Article      Prototype

Measured by:	J.F.	Audited by:	<i>John</i>	Prototype Approval:	N/A
Date:	08/04/29	Date:	08/05/01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.09	New Issue	KJ/EC/DD	<i>[Signature]</i> <i>B</i>

**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>    </i>	APPROVED <i>    </i>	DRAWING NO. D3532
DATE 06.06.26		TITLE SPACER
A	06.06.26	SCALE 4:1 NEW ISSUE

**D3532-1 SPACER****D3532-1 SPACER**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO *38594*

**RELEASED**  
*06-06-26*

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